

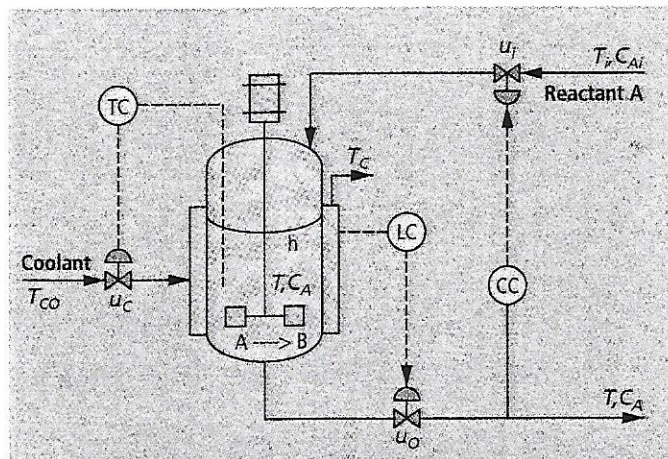
**FIG. 5** Dynamic response of component A at varying decay parameter in a CFSTR.

**Options.** The spreadsheet is now a greatly enhanced equation-solving program, and has been used in solving reaction engineering problems.<sup>14</sup> Because of its flexibility and convenience, it has served as a valuable tool to solve more meaningful problems, and to examine the solutions in detail by manipulating various parameters (e.g., flowrate, reactor volume) to determine their effect. The model example developed in this article was once solved using the high level language (e.g., Fortran language). However, the power of the spreadsheet has made it easier for modelers and designers to solve some complex problems. The built-in graphics capability has enabled simultaneous viewing of graphs and numerical solution techniques.

Inspecting the differential equations in the model would enable control strategies to be studied. For example, if the temperature of the reactor is to be controlled at a fixed value, then the residence time and, in turn, the level must be controlled such that  $x_A/x_B$  in the effluent product meets the quality standard.<sup>15</sup> An understanding of the process gained in the formulation of the mathematical models results in better synthesis of solutions to the overlapping process modification and control system problems. **HP**

## NOMENCLATURE

$a$	The decay parameter, $\text{min}^{-3}$
$A$	Cross-sectional area of the vessel, $\text{m}^2$
$C_A$	Concentration of component A, $\text{mol}/\text{dm}^3$
$C_{Ai}$	Inlet concentration of component A, $\text{mol}/\text{dm}^3$
$C_{AO}$	Initial concentration of component A, $\text{mol}/\text{dm}^3$
$C_p$	Specific heat of the reacting mixture, $\text{J}/\text{mol K}$
$C_{pc}$	Specific heat of the coolant, $\text{J}/\text{mol K}$
$k_o$	Rate constant, $\text{min}^{-1}$
$k$	Decay rate constant, $\text{min}^{-1}$
$h$	Liquid level in the reactor, $\text{m}$
$(-\frac{\Delta H_r}{a})$	Heat of reaction, $\text{J}/\text{mol. of A}$
$T$	Reactor temperature of component A, $^{\circ}\text{C}$
$T_C$	Jacket temperature, $^{\circ}\text{C}$
$T_{CO}$	Coolant inlet temperature, $^{\circ}\text{C}$
$T_i$	Inlet temperature of component A, $^{\circ}\text{C}$
$(-r_A)$	Reaction rate, $\text{mol}/\text{dm}^3 \text{ min}$
$u$	Volumetric flowrate, $\text{dm}^3/\text{min}$
$u_C$	Coolant volumetric flowrate, $\text{m}^3/\text{min}$
$u_i$	Inlet volumetric flowrate, $\text{m}^3/\text{min}$
$u_O$	Outlet volumetric flowrate, $\text{m}^3/\text{min}$
$V_C$	Volume of the coolant jacket, $\text{m}^3$
$V_R$	Reactor volume, $\text{dm}^3$
$x_A$	weight fraction of component A
$x_B$	weight fraction of component B
$\rho$	Fluid density, $\text{kg}/\text{m}^3$
$\rho_C$	Density of cooling fluid, $\text{kg}/\text{m}^3$



**FIG. 6** Variables used in the process control system for a jacketed CFSTR.

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